

Smooth Surface, Easy Sanding



EC-GT20 Speed Primer Plus

	Spot/Rapid Repair	Medium Area Repair	Overall Repair	Wet-on-Wet
Number of Panel to paint	1 to 2 panels	3 to 5 panels	6 panels to whole car	new body part
Mixing Ratio	3 parts SpeedPrimer Plus			3 parts SpeedPrimer Plus+8% 2K solid colours
	2 parts GT202 Thinner	2 parts E-1/E-2/E-3 Thinner	2 parts E-1/E-2/E-3 Thinner	2.5-3 parts E-1/E-2/E-3 Thinner
	1 part GT201 Hardener		1 part EC-5641 Hardener	1 part GT201 Hardener
Pot Life 25°C	20 mins	40 mins	1.5 hrs	20 mins
Application Viscosity	15-18 secs			13-15 secs
Spray gun set up	RP: 1.6-1.8mm			RP: 1.3-1.5mm
	1.8-2.0 bar at the air inlet			1.8-2.0 bar at the air inlet
Coats	Wet spray 2-3 coats			
	Film thickness 40-50 um			Film thickness 25-35 um
Flash Time	no flash or not to exceed 1 min	2 - 3 mins	3 - 5 mins	no flash or not to exceed 1 min
				
Dry to sand	20 mins (25°C)	40 mins (25°C)	1.5-2 hrs (25°C)	Recoat with top coats after the paint film turns matte. (10 mins @25°C)
	5 mins (60°C)	5 mins (60°C)	20 mins (60°C)	